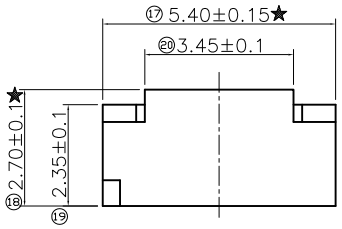
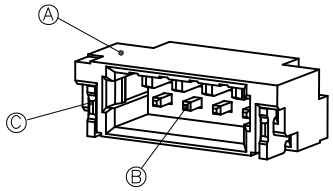
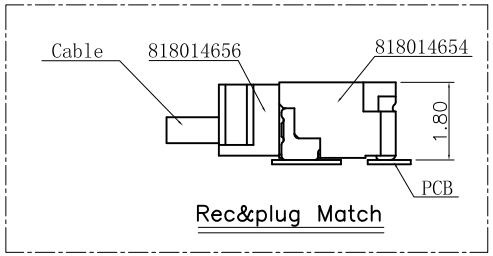
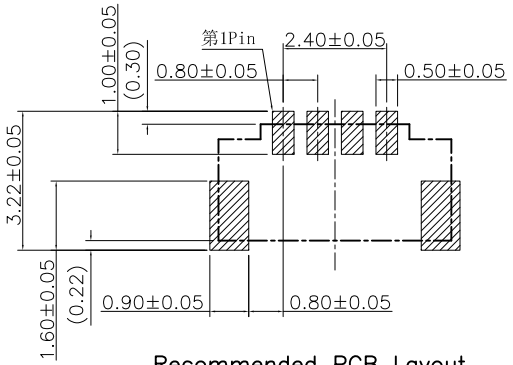
REV.	ECN NUMBER	DESCRIPTION	DATE	DRAWN	CHECKED	APPROVED
A	ECN 190547	新版发行	03/29'20	Bieyuran	Paul	Ken



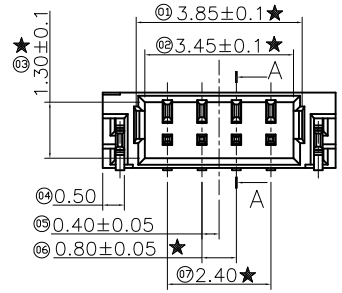


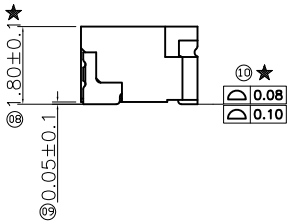


Rec&plug Match



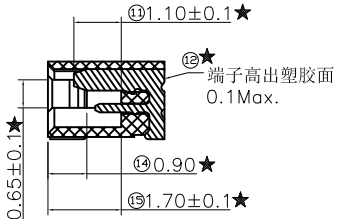
Recommended PCB Layout



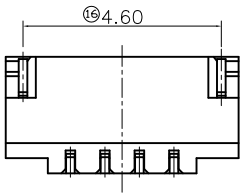


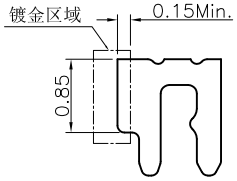
Before IR All Solder-tails

After IR All Solder-tails

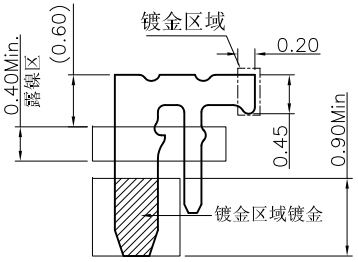


SECTION: A—A
SCALE: 1:1

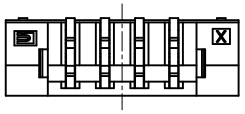




Hold
SCALE: 2:1



Contact
SCALE: 2:1



备注：

1. 外观：
   产品模穴号印“A、B、C.....”等字母，印字需保证清晰可见，
   产品应无刮伤、缺胶、歪Pin、少Pin等影响产品功能之不良；
2. 机械性能：
   公母互配，插入力：20N Max.;拔出力：5-20N;
   公母互配，满足寿命插拔30次；
3. 电气性能：
   电压：50V D/C；温升：30 ° C Max；
   绝缘阻抗：1000 MΩ；耐电压：500V AC 1Min;
   接触电阻：30 mΩMax.；
4. 环境性能：
   工作温度范围：-40℃～+85℃；
   工作环境湿度：95%R.H.Max.；
5. 标记“Ⓧ”为首样全检尺寸，标记“★”为重点检测尺寸；
   标记“◯”为SPC管控尺寸，CPK要求≧1.33；
6. 产品需要满足3次IR；
7. 有害物质需符合ROHS禁用物质管控标准；
8. 禁止焊接在FPC上使用。

No.	Part Name	Finish	Q'ty
C	REC_Hold	C2680-H,Ni:80-200u"over all,Solder tail:1u"Min. Au .	2
B	REC_Contact	C5191-EH,Ni:80-200u"over all,Contact area:1u"Min.Au,Solder tail:1u"Min.Au.	4
A	REC_HSG	PA9T UL94 V-0 Black	1

ELECTRIC CONNECTOR TECHNOLOGY

GENERAL TOLERANCE	
>0~6 ±0.10	XX.°± 2°
>6~15 ±0.15	X.°± 1°
	.X°± 0.5°

SCALE: 1:1
UNIT: mm
SIZE: A4

DRAWN: Bieyuran DATE: 03/29'19
CHECK: DATE:
APPROVE: DATE:

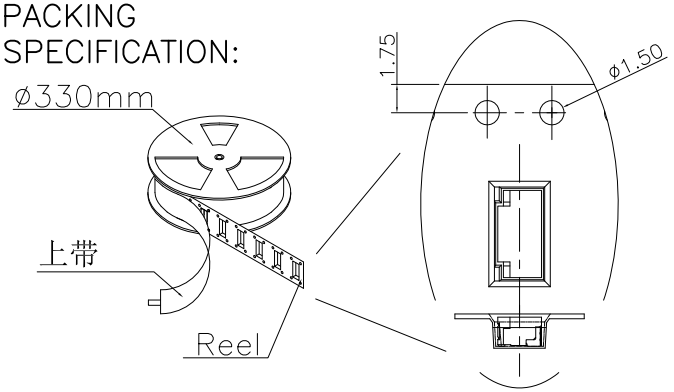
DWG.NO: 600-14654-01
PARTS NO.(INTENDED USE): 818014654

TITLE: (CUSTOMER DRAWING)
Pitch=0.80, H=1.80
4P侧插黑色WTB母座

REV. A
SHEET: 1/2

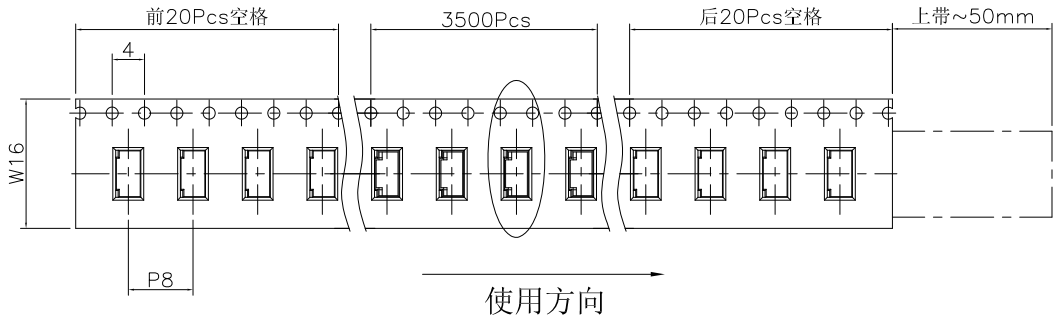
REV.	ECN NUMBER	DESCRIPTION	DATE	DRAWN	CHECKED	APPROVED
A	ECN 190547	新版发行	03/29'20	Bieyuran	Paul	Ken

PACKING SPECIFICATION:

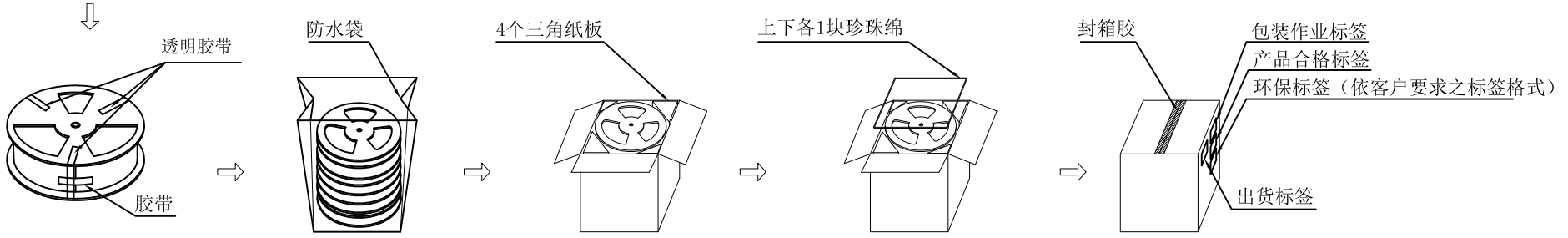


管制重点:

1.包装时产品轻拿轻放,避免产品变形.
2.整盘包装好后,检查是否有漏装,产品的放置方向是否正确.
3.包装载带断裂时不可用人工连接.
4.检查是否有产品被压死,检查整摞层数是否正确.
5.若有未装满之零数箱,须以缓冲材塞满.
6.防水袋封口须密封.
7.整箱封好后,检查标签是否贴好,干净,字迹清晰,标签内容是否正确,完善.
8.外纸箱：内尺寸L340*W340*315mm



包装材料			产品包装容量			产品包装重量		
项目	料号	数量	PCS/盘	盘/外箱	PCS/外箱	单重(g)	净重(kg)	总重(kg)
外纸箱	840000602	1	3500	13	45,500	0.0347	1.58	7.57
塑胶圆盘	840000402	13						
防水袋	840000501	1						
载带	7314654001							
上带	840000302							
三角纸板	840000612	4						
作业标签		14						
珍珠绵		2						



ELECTRIC CONNECTOR TECHNOLOGY	GENERALTOLERANCE	SCALE: 1:1	DRAWN Bieyuran	DATE 03/29'20	DWG. NO. 600-14654-01	TITLE (CUSTOMER DRAWING) Pitch=0.80, H=1.80 4P侧插黑色WTB母座	REV. A
		UNIT: mm	CHECK	DATE	PARTS NO.(INTENDED USE) 818014654		SHEET 2/2
		SIZE: A4	APPROVE	DATE			