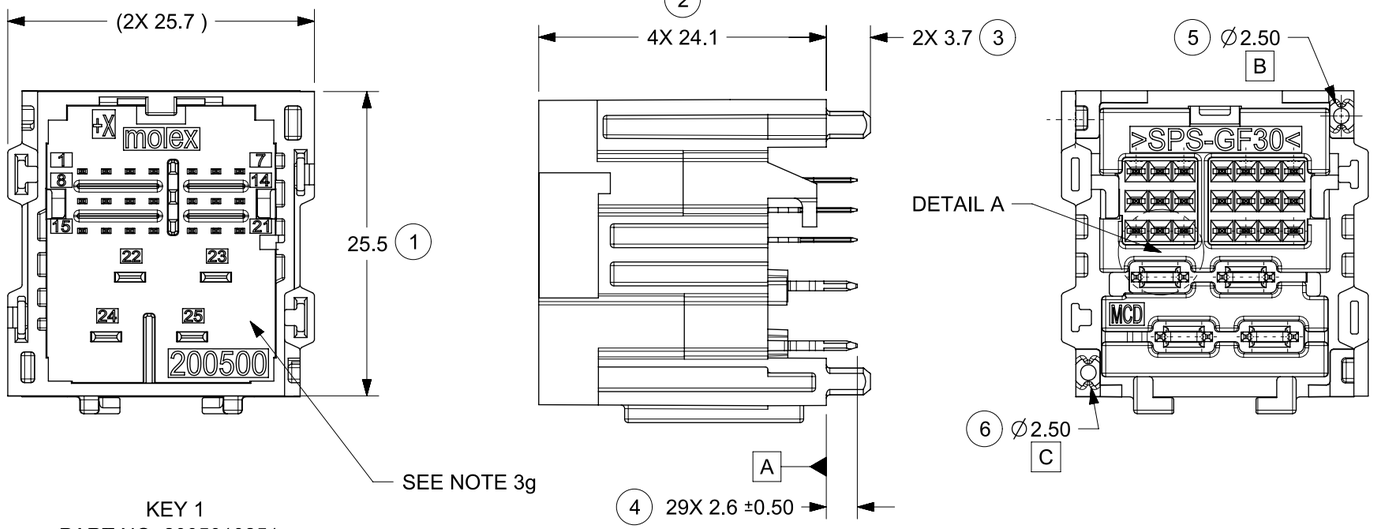
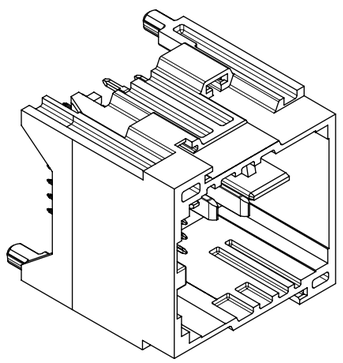


KEY 1
PART NO. 2005010251

PART NUMBER TUBE PACKAGING 2005058100	PART NUMBER TRAY PACKAGING 2005053013-PK	KEY	COLOR	TERMINAL QUANTITIES	
				0.5mm	2.8mm
2005010251	2005011251	1	GREEN	21	4
2005010252	2005011252	2	GRAY		
2005010253	2005011253	3	BLACK		
2005010254	2005011254	4	DARK GRAY		

FOUR (4) KEYS AVAILABLE
SEE INTERFACE DRAWING
SD-160027-002 FOR DEFINITION

NOTES: VALID UNLESS OTHERWISE SPECIFIED
1. GENERAL:
a. APPLICATION SPECIFICATION 2005060000-AS
b. PRODUCT SPECIFICATION 2005060001-PS
CLASSIFICATIONS T1V1S1 TO GMW 3191 2012
DEGREE OF PROTECTION IP20 TO ISO 20653 WITH MOLEX MATING CONNECTOR
c. PACKAGING SPECIFICATION PER MOLEX DRAWING
2. DESIGN - MATERIALS:
a. HOUSING: SPS 30% GF
b. BLADE TERMINALS:
1. 0.5MM BLADES
BASE MATERIAL: COPPER ALLOY
CONDUCTIVITY ≥ 28% IACS @ 20°C
UNDERPLATE: OVERALL NICKEL
OVERPLATE: OVERALL TIN
2. 2.8MM BLADES
BASE MATERIAL: COPPER ALLOY
CONDUCTIVITY ≥ 40% IACS @ 20°C
UNDERPLATE: OVERALL NICKEL
OVERPLATE: OVERALL TIN
3. DESIGN - GEOMETRY:
a. ALL GRAPHIC DATA IS BASIC (NO TOLERANCE) AND MUST BE TAKEN FROM THE DATA FILE AT ITS LATEST REVISION.
b. PRODUCT DESIGN MODEL NUMBER 2005010250
c. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
d. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
e. CORNERS SHOWN AS SHARP TO BE R 0.4 MAX.
f. LETTERING SHALL BE MAX POSSIBLE FOR READABILITY.
THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.
g. FOR BAY/POCKET DEFINITION SEE MOLEX INTERFACE DRAWING SD-160027-002
h. MATING HARNESS CONNECTORS MOLEX PN:
1600270011 (KEY 1)
1600270012 (KEY 2)
1600270013 (KEY 3)
1600270014 (KEY 4)
4. DESIGN - MANUFACTURING:
a. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (CLASS B)
b. REFLOW SOLDERABILITY PER SMES-152



INSPECTION BALLOON NUMBER LOG
PER DRAWING REVISION: D1
LAST BALLOON NUMBER: 11B
ADDED BALLOON NUMBER: NONE
DELETED BALLOON NUMBER: NONE

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

FUNCTIONAL SYMBOLS
FA = 0
FC = 0
FP = 0
DIVISIONAL SYMBOLS

DIMENSION UNITS: MM
SCALE: 2:1
GENERAL TOLERANCES (UNLESS SPECIFIED)
ANGULAR TOL ± °
4 PLACES ±
3 PLACES ±
2 PLACES ± 0.130
1 PLACE ± 0.25
0 PLACES ±
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

CURRENT REV DESC: SEE REVISION TABLE

STATUS: Production
DRWN: Praveen Kumar S 2024-01-09
CHK'D: Kun Du 2024-01-12
APPR: Ringo Hu 2024-01-12

THIRD ANGLE PROJECTION
DRAWING: B-SIZE
SERIES: 200501
MATERIAL NUMBER: SEE TABLE
CUSTOMER:

molex

STAK50H MOD HDR 25 VERT SOLDER

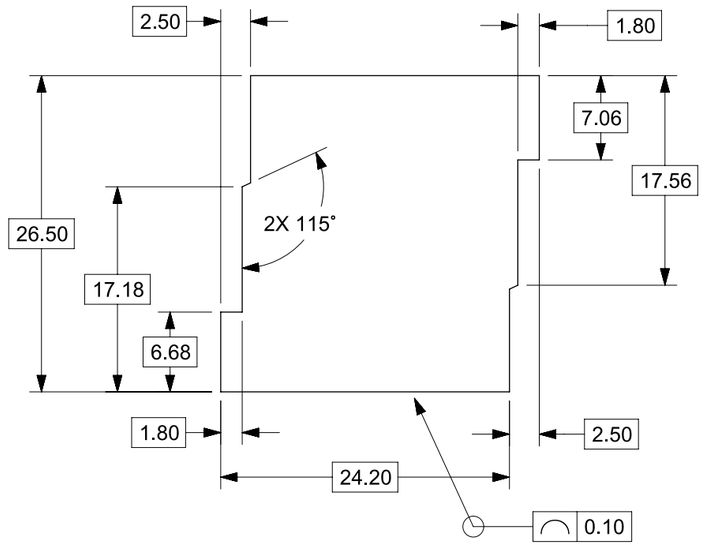
PRODUCT SALES DRAWING

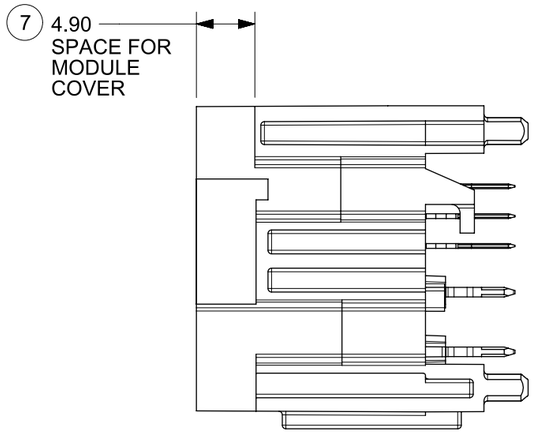
DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
2005011250SD	PSD	000	D1

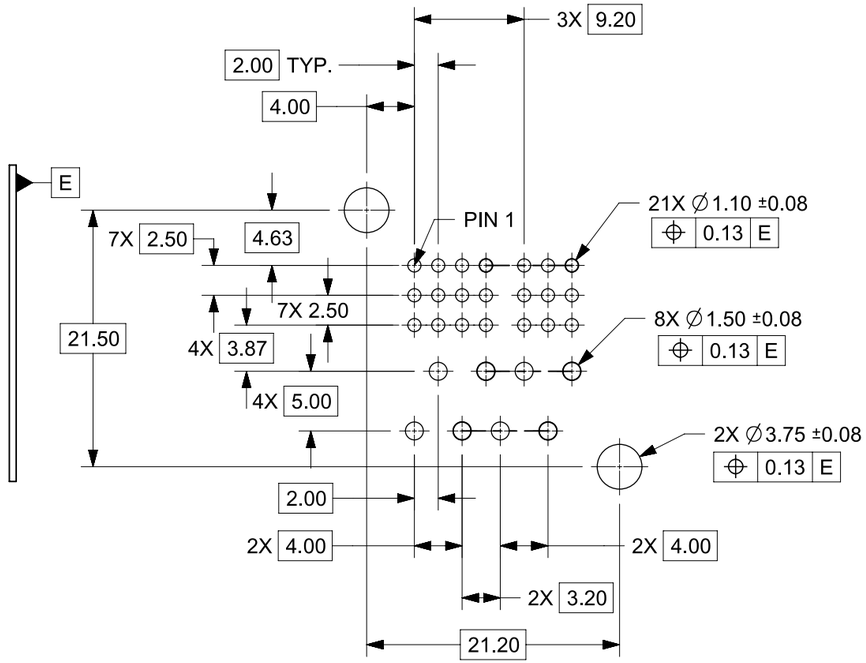
SHEET NUMBER: 1 OF 2

FORMAT: TC-tb-prod-B
REVISION: B
DATE: 2022/08/01

RECOMMENDED MODULE OPENING

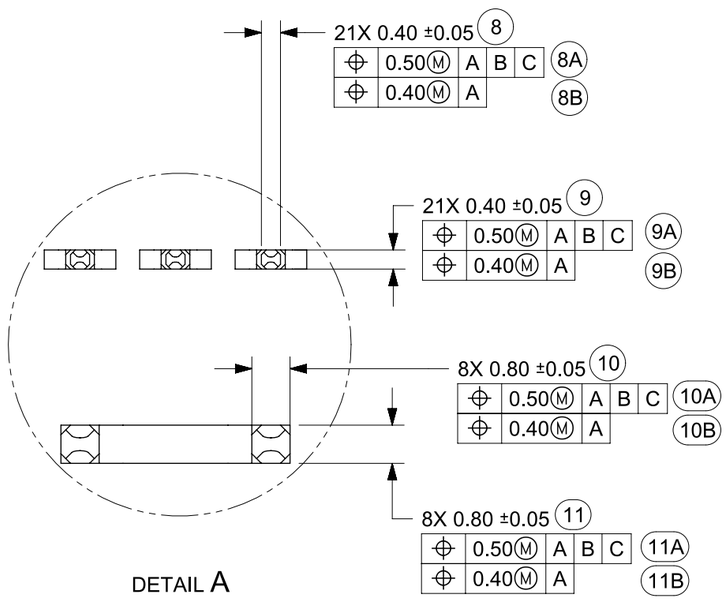






PCB LAYOUT
FOR REFERENCE

FOR SINGLE-BAY HEADER ONLY
FOR MULTIPLE-BAY STACKED HEADER SEE DRAWING 2005050000



DETAIL A
SCALE 8:1

REVISION	DESCRIPTION
D1	TITLE BLOCK UPDATE
D	UPDATED THE PACKAGING DETAILS
C1	ADDED PCB HOLE DIMENSIONAL & POSITIONAL TOLERANCE 10-JUNE-2020 YPENG47 ECN:639277

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FUNCTIONAL SYMBOLS
FA = 0
FC = 0
FP = 0

DIVISIONAL SYMBOLS

DIMENSION UNITS	SCALE
MM	1:1

GENERAL TOLERANCES (UNLESS SPECIFIED)

ANGULAR TOL	± '
4 PLACES	±
3 PLACES	±
2 PLACES	± 0.130
1 PLACE	± 0.25
0 PLACES	±

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

CURRENT REV DESC: SEE REVISION TABLE

STATUS: Production
DRWN: Praveen Kumar S 2024-01-09
CHK'D: Kun Du 2024-01-12
APPR: Ringo Hu 2024-01-12

THIRD ANGLE PROJECTION | DRAWING: B-SIZE | SERIES: 200501

molex

STAK50H MOD HDR 25 VERT SOLDER

PRODUCT SALES DRAWING

DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
2005011250SD	PSD	000	D1

MATERIAL NUMBER: SEE TABLE
CUSTOMER:
SHEET NUMBER: 2 OF 2

FORMAT: TC-db-prod-B
REVISION: B
DATE: 2022/08/01