Surface-Mount Safety Capacitors
SMC-X1Y2 Series
Product Specification

CUSTOMER: _____

CUSTOMER PART NO.: _____

STE PART NO.: _____

SPECS OF STE: _____

Drafted by	For Customer Approval
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Audited by	
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Approved by	
MingHui Zhao	

Http://www.songtian.cn

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Design Change Record

No.	Date	Version	Reason For Change	Description
1	2024.08.19	A		First Acknowledgment
2				
3				
4				
5				
6				
7				
8				

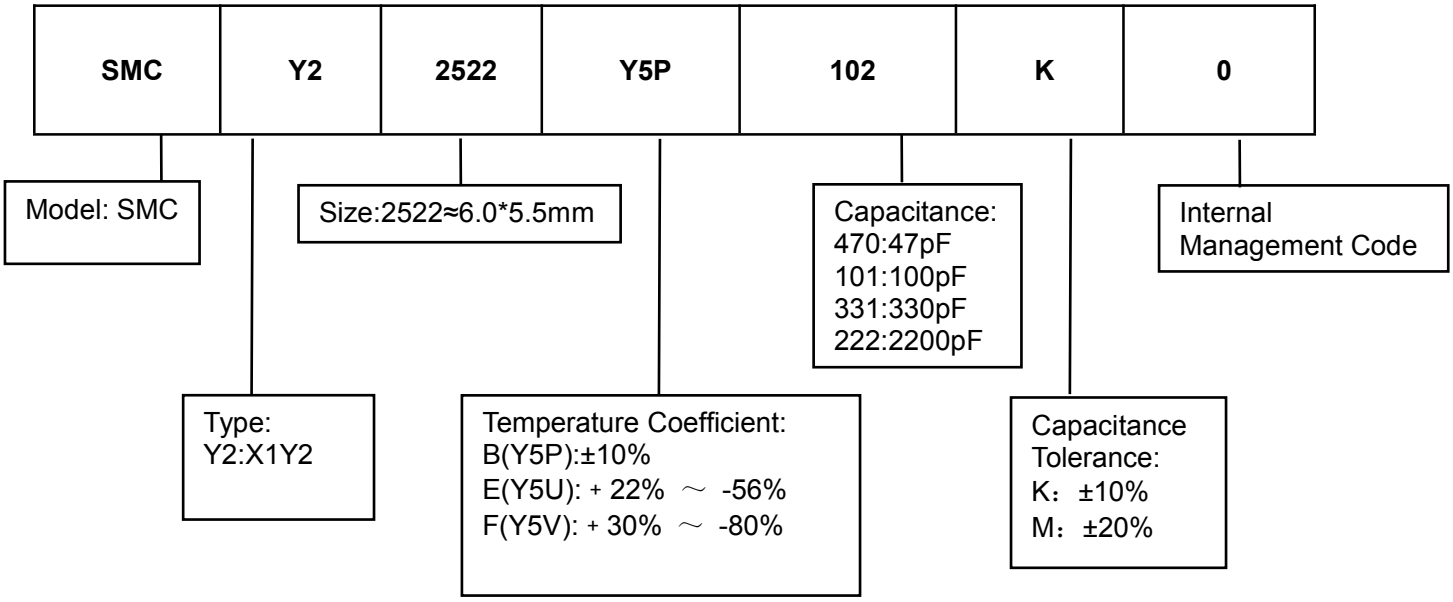
1、 Characteristics

- The product height is 2.4mm, significantly reduced compared to traditional lead-type capacitor；
- The product is tape-packaged and suitable for SMT (Surface Mount Technology) automatic insertion soldering;
- SMC ceramic capacitors enable comprehensive surface mounting and miniaturization of end products;
- The product is coated using flame-retardant epoxy resin (compliant with UL 94V-0 flame retardant rating).

2、 Application

- Filtering in AC circuits, primary and secondary coupling in switch-mode power supplies and AC converters;
- The D-A isolation and noise reduction of the transformerless DDA modem.

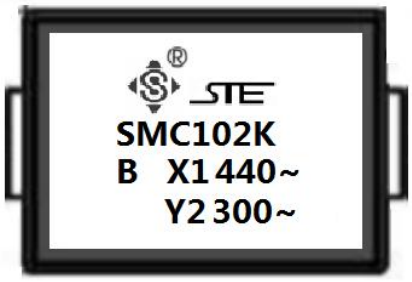
3、 Principles of Part Number Coding



4、 Technical Information

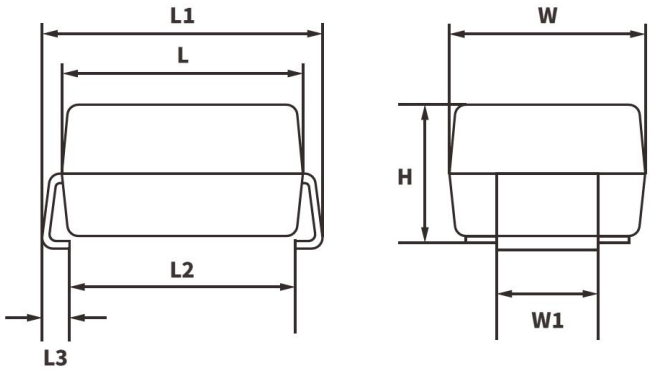
Capacitor Type	Y2 Class
Climatic Category	40/125/21 B
Operating Temperature Range	-40℃～125℃
Rated Voltage	300VAC
Capacitance Range	10pF～4700pF
Dissipation Factor	B(Y5P) / E(Y5U) / F(Y5V)：D.F.≤2.5%
Withstanding Voltage	2600Vac (r.m.s.)/60sec.
Insulation Resistance	＞10000MΩ(Charging for 60±5 seconds under 500VDC)

5、 Product imprinting

Example			
	1	STE	SongTian Logo
	2	SMC	Product Model：SMC
	3	102	Capacitance：1000pF
	4	K	Capacitance Tolerance：K（±10%）
	5	B	Temperature Characteristics：B(Y5P)
	6	X1Y2	Capacitor Type
	7	440～ 300～	Rated Voltage：440VAC 300VAC

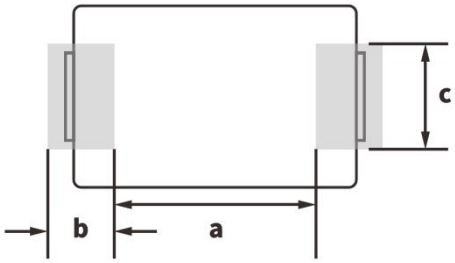
6、 Physical Dimensions (for 2522)

■ Product Dimension



Product Dimension(mm)			
L	6.0±0.1	L1	7.0±0.15
W	5.55±0.1	L2	6.0±0.15
H	2.38±0.1	L3	0.5±0.1
W1	2.5±0.02		

■ Pad Dimension



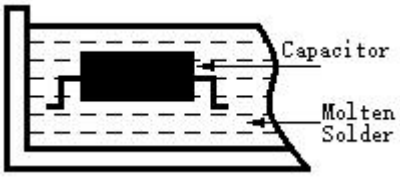
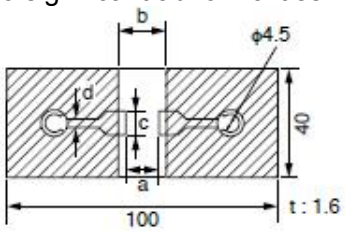
Pad Dimension (mm)	
a	5.5 Min
b	2.2±0.1
c	3.6±0.2

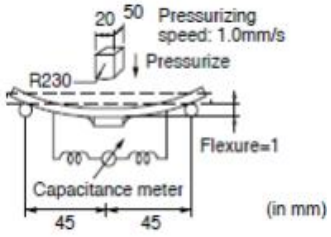
7、 Specification List

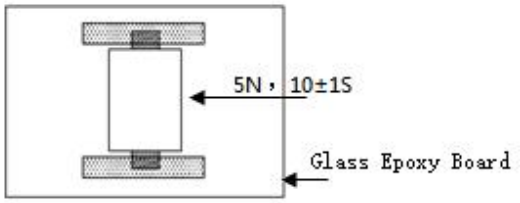
Temperature Characteristics	Nominal Capacitance（pF）	STE Part Number
Y5P	390	SMCY22522Y5P391K0
	470	SMCY22522Y5P471K0
	560	SMCY22522Y5P561K0
	680	SMCY22522Y5P681K0
	820	SMCY22522Y5P821K0
	1000	SMCY22522Y5P102K0
Y5U	1200	SMCY22522Y5U122M0
	1500	SMCY22522Y5U152M0
	1800	SMCY22522Y5U182M0
	2000	SMCY22522Y5U202M0
	2200	SMCY22522Y5U222M0
	3300	SMCY22522Y5U332M0
Y5V	3900	SMCY22522Y5V392M0
	4700	SMCY22522Y5V472M0

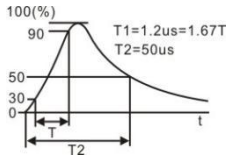
8、 Basic Characteristics and Reliability Experiments

<table>
<tr><th>No.</th><th>Item</th><th>Standard</th><th>Test Method</th></tr>
<tr><td>1</td><td>Appearance and Dimensions</td><td>No obvious defects in appearance and dimensions within the standard range.</td><td>Capacitor must be visually inspected for any obvious defects
Measure the dimensions using a vernier caliper</td></tr>
<tr><td>2</td><td>Marking</td><td>Clear and easily recognizable</td><td>Visual inspection</td></tr>
<tr><td>3</td><td>Capacitance</td><td>Within the tolerance range</td><td rowspan="2">B(Y5P), E(Y5U)，F(Y5V) : The capacitance and dissipation factor must be measured at 25℃, using a frequency of 1±0.1KHz and a voltage of 1.0V.</td></tr>
<tr><td>4</td><td>Dissipation Factor</td><td>B(Y5P), E(Y5U), F(Y5V)：
D.F.≤2.5%</td></tr>
<tr><td>5</td><td>Insulation Resistance</td><td>>10000MΩ</td><td>The insulation resistance must be tested after charging at 500VDC for 60±5 seconds.</td></tr>
<tr><td>6</td><td>Dielectric Strength (Between terminals)</td><td>No breakdown or arcing</td><td>The capacitor withstands the test voltage from Table 1 for 60 seconds between the two leads without damage.
<Table 1>
<table><tr><td>Type</td><td>Test Voltage</td></tr><tr><td>X1Y2</td><td>AC2600V (r.m.s.)</td></tr></table>Recommended voltage rise time>0.3s.</td></tr>
<tr><td>7</td><td>Solderability</td><td>The lead surface requires solder coverage on over 75% of the area.</td><td>Solder temperature: 245±3℃
Dipping time: 3±0.3 seconds
Solder composition: Sn98Ag2</td></tr>
</table>

<table>
<tr><th>No.</th><th colspan="2">Item</th><th>Standard</th><th>Test Method</th></tr>
<tr><td rowspan="3">8</td><td rowspan="3">Solder Heat Resistance</td><td>Appearance</td><td>No visual damage</td><td rowspan="3">Pre-treatment: The product is placed at 150 +0/-10℃ for 60±5 minutes, followed by a 24±2 hours placement at room temperature. (applicable for B/E/F material).
After the above pretreatment, the capacitor is immersed in molten solder at 260℃ ±5℃ for 10±1 seconds, and then allowed to stand at room temperature for 24±2 hours before testing.

</td></tr>
<tr><td>Capacitance Change Rate</td><td>Within ±10%</td></tr>
<tr><td>Withstanding Voltage</td><td>2.6KVAC/60S Pass</td></tr>
<tr><td rowspan="3">9</td><td rowspan="3">Vibration</td><td>Appearance</td><td>No visual damage</td><td rowspan="3">Solder the capacitor to the test fixture and subject it to vibrations at 10Hz-55Hz-10Hz with a total amplitude of 1.5mm, repeating the vibration cycle within 1 minute. Unless otherwise specified, check for mechanical damage after operating in mutually perpendicular directions for a total of 6 hours (2 hours each direction)</td></tr>
<tr><td>Capacitance</td><td>Within tolerance range</td></tr>
<tr><td>Dissipation Factor</td><td>S(SL):D.F.≤0.15%
B(Y5P)/E(Y5U)/F(Y5V)：
D.F.≤2.5%</td></tr>
<tr><td>10</td><td colspan="2">Plate flexural test</td><td>no significant abnormalities


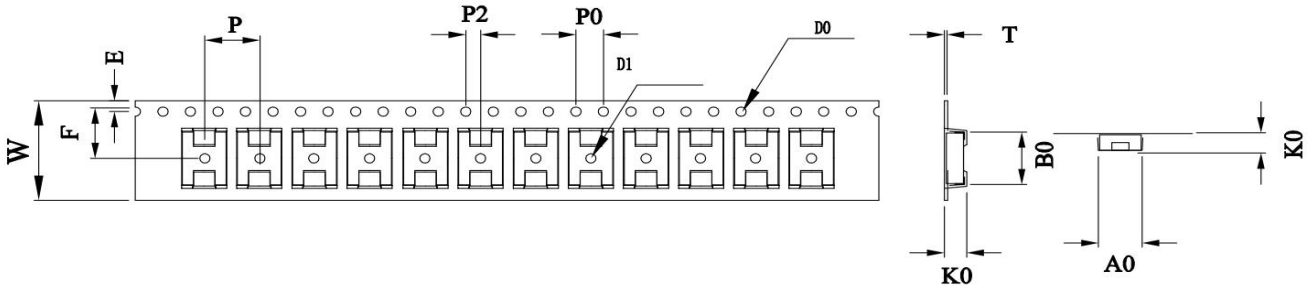
<table>
<tr><th colspan="4">Dimension（mm）</th></tr>
<tr><td>a</td><td>b</td><td>c</td><td>d</td></tr>
<tr><td>9.6</td><td>11.7</td><td>2.7</td><td>1.0</td></tr>
</table></td><td>Weld the capacitor to the test fixture as shown in the diagram and apply the specified test force. Use reflow soldering with care to prevent heat-related damage to the capacitor.


<table>
<tr><td>Bending Troke</td><td>2.0mm</td></tr>
<tr><td>Pressing Speed</td><td>1.0mm/s</td></tr>
<tr><td>Exit Speed</td><td>5.0mm/s</td></tr>
<tr><td>Duration</td><td>20.0s</td></tr>
</table></td></tr>
<tr><td>11</td><td colspan="2">Welding Strength (Cutting testing)</td><td>No pin misalignment or other adverse events</td><td>Weld the capacitor onto the test fixture as shown in the diagram, apply a 5N pushing force in the direction of the arrow. Solder the capacitor using reflow soldering and handle with care to avoid damage from heat shocks.

</td></tr>
<tr><td rowspan="4">12</td><td rowspan="4">Steady-State Humidity-Heat</td><td>Appearance</td><td>No visual damage</td><td rowspan="4">Capacitor kept at 40±2°C, 90-95% RH for 500±12 hours. Post-test: Store capacitor at room temperature for 1-2 hours.</td></tr>
<tr><td>Capacitance Change Rate</td><td>S(SL)/B(Y5P)/ E(Y5U)/F(Y5V)：≤±15%</td></tr>
<tr><td>Insulation Resistance</td><td>>5000MΩ</td></tr>
<tr><td>Withstanding Voltage</td><td>2.6KVAC/60S Pass</td></tr>
</table>

<table>
<tr><th>No.</th><th colspan="2">Item</th><th>Standard</th><th>Test Method</th></tr>
<tr><td rowspan="4">13</td><td rowspan="4">Humidity Resistance</td><td>Appearance</td><td>No visual damage</td><td rowspan="4">Capacitor maintained at a temperature of 40±2°C and a relative humidity of 90-95% under rated voltage for 500±12 hours.
Pre-treatment: The product is placed at 150 +0/-10℃ for 60±5 minutes, followed by a 24±2 hours placement at room temperature. (applicable for B/E/F material).
Post-test handling: The capacitor must be stored at room temperature for 1-2 hours.</td></tr>
<tr><td>Capacitance Change Rate</td><td>B(Y5P)/ E(Y5U) /F(Y5V)：≤±15%</td></tr>
<tr><td>Insulation Resistance</td><td>>5000MΩ</td></tr>
<tr><td>Withstanding Voltage</td><td>2.6KVAC/60S Pass</td></tr>
<tr><td rowspan="4">14</td><td rowspan="4">Durability</td><td>Appearance</td><td>No visual damage</td><td rowspan="4">Peak Voltage: Each test capacitor withstands three instances of 8KVDC peak voltage, followed by a life test.
Conduct a 1000+48/-24-hour test at 125+2/-0℃ with relative humidity not exceeding 50%, using voltages specified in the table.

<table><tr><th>Voltage</th></tr><tr><td>1.7*U_R，increase the voltage by AC1000V every hour for 0.1 seconds."</td></tr></table>
Pre-treatment: The product is placed at 150 +0/-10℃ for 60±5 minutes, followed by a 24±2 hours placement at room temperature. (applicable for B/E/F material).
Post-test Handling: The capacitor must be stored at room temperature for 1 to 2 hours.</td></tr>
<tr><td>Capacitance Change Rate</td><td>Within ±20%</td></tr>
<tr><td>Insulation Resistance</td><td>>5000MΩ</td></tr>
<tr><td>Withstanding Voltage</td><td>2.6KVAC/60S Pass</td></tr>
<tr><td>15</td><td colspan="2">Flame Retardance Test</td><td>The duration of flame application on the tested capacitor must not exceed the specified values in the table. Burning droplets or falling hot particles should not ignite a tissue paper</td><td>Capacitors under test should be positioned at the most flammable location in the flame and exposed once, meeting Class B requirements;
<table><tr><th rowspan="2">Class</th><th colspan="4">Capacitor Volume（mm^3）
Duration of Flame（S）</th><th rowspan="2">Maximum Burning time (s)</th></tr><tr><th>Volume ＜250</th><th>250＜ Volume ≤500</th><th>500＜ Volume ≤1750</th><th>Volume＞ 1750</th></tr><tr><td>A</td><td>15</td><td>30</td><td>60</td><td>120</td><td>3</td></tr><tr><td>B</td><td>10</td><td>20</td><td>30</td><td>60</td><td>10</td></tr><tr><td>C</td><td>5</td><td>10</td><td>20</td><td>30</td><td>30</td></tr></table></td></tr>
<tr><td rowspan="4">16</td><td rowspan="4">High-Low Temperature Shock</td><td>Appearance</td><td>No visual damage</td><td rowspan="4">Test the capacitors in the order specified in the table for one cycle, and repeat the process for a total of 5 cycles
Temperature Cycle
<table><tr><th>Order</th><th>Temperature (℃)</th><th>Time (min)</th></tr><tr><td>1</td><td>-40 +0/-3</td><td>30</td></tr><tr><td>2</td><td>+25 +0/-3</td><td>3</td></tr><tr><td>3</td><td>125 +3/-0</td><td>30</td></tr><tr><td>4</td><td>+25 +0/-3</td><td>3</td></tr></table>
Pre-treatment: The product is placed at 150 +0/-10℃ for 60±5 minutes, followed by a 24±2 hours placement at room temperature. (applicable for B/E/F material).
Post-test Handling: Capacitors must be stored at room temperature for 24±2 hours.</td></tr>
<tr><td>Capacitance Change Rate</td><td>Within ±20%</td></tr>
<tr><td>Insulation Resistance</td><td>>5000MΩ</td></tr>
<tr><td>Withstanding Voltage</td><td>2.6KVAC/60S Pass</td></tr>
</table>

9、 Packing Instructions (for 2522)

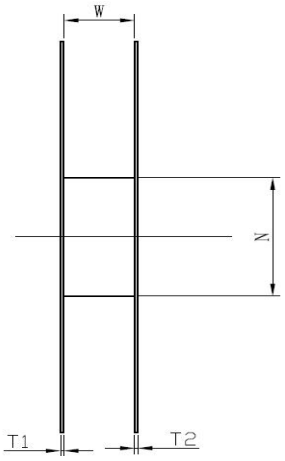
■ Description of tape and reel package method

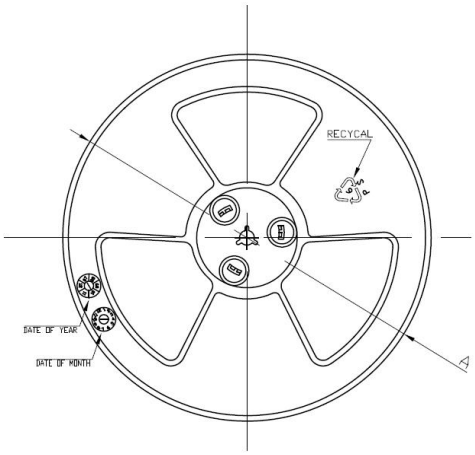


unit：mm

A0	B0	K0	P	P0	P2	T
5.7±0.1	7.3±0.1	2.7±0.1	12.0±0.1	4.0±0.1	2.0±0.1	0.3±0.1
W	E	F	D0	D1	PCS/REEL	
16.0±0.3	1.75±0.1	7.5±0.1	1.5+0.1/-0	1.50+0.1/-0	3000pcs	

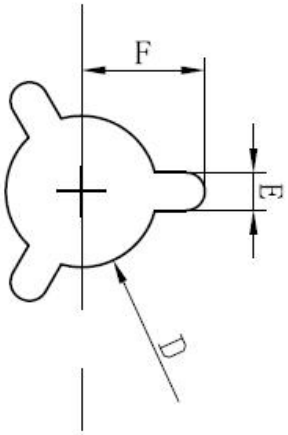
■ 13-inch reel size



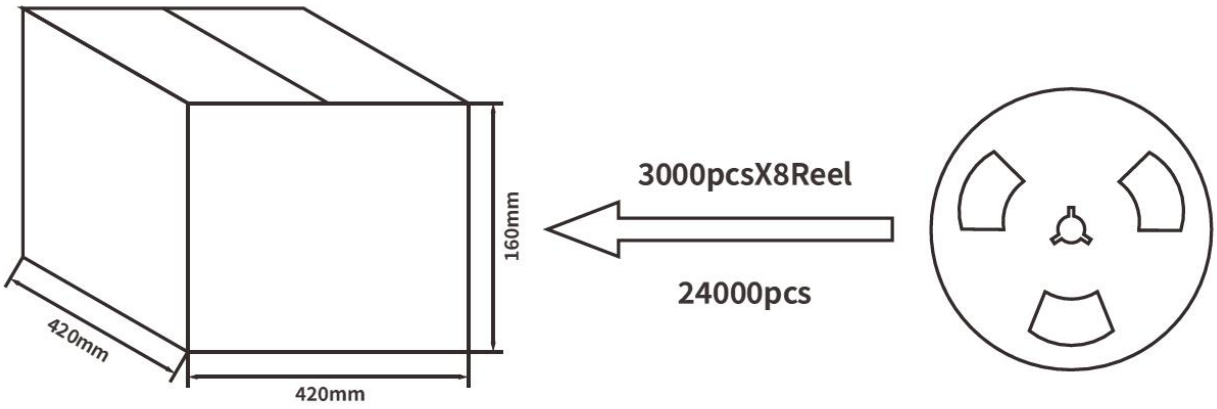


Unit：mm

SPEC	12
E±0.5	2.6
F±0.5	10.8
W±0.2	12.5
T1±0.3	2.0
T2±0.3	2.0
A+0/-2	Φ330
N±3.0	Φ100

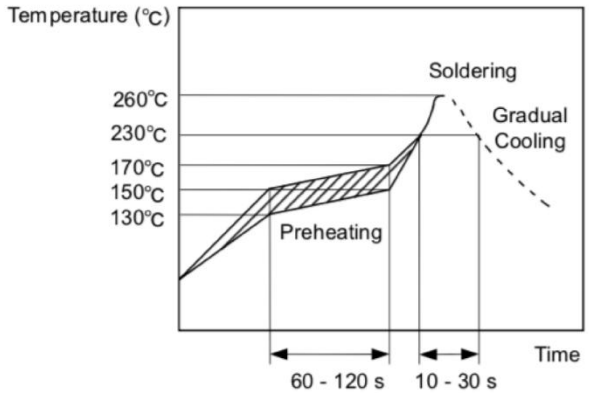


■ Packing Carton

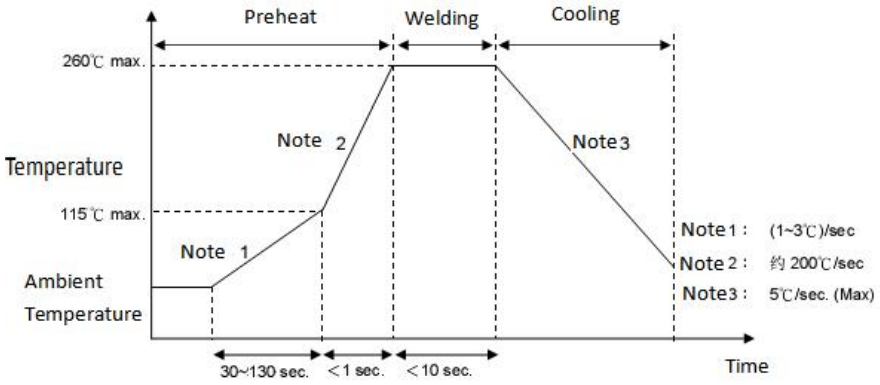


10、 Soldering Instruction

■ Reflow Soldering Curve



■ Wave Soldering Curve



■ Soldering Conditions

Item	Condition
Soldering Iron Tip Temperature	400℃(max.)
Soldering Time	3.5 sec(max.)
Soldering Iron Power	50W(max.)

11、 Storage Environment

- The insulation coating of the capacitor cannot form a perfect seal; therefore, avoid using or storing the capacitor in corrosive environments, especially where chloride gas, sulfide gas, acids, alkalis, salts, or similar substances are present, and minimize exposure to moisture. Verify that cleaning, soldering, or forming processes do not affect the product quality before these processes are performed.
- This is an MSL3 product. Hence,to prevent moisture absorption,the capacitor is packaged in a moisture-proof sealed bag.
- The capacitor should be stored and used within the following conditions for up to 6 months after delivery:

  Temperature: Below 30°C

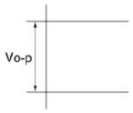
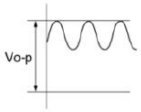
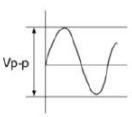
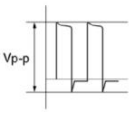
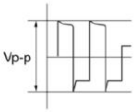
  Humidity: 60%RH max
- After opening the moisture-proof packaging, solder the capacitor within 168 hours. Post-opening, store the capacitor in a moisture-proof bag with desiccant, along with the information card, and maintain the aforementioned conditions.
- If the storage period exceeds 6 months or the sealed bag is opened, perform baking (60°C, 168 hours) before soldering.

12、 Usage Precaution


Warning

- Operating Voltage:

  Ensure that the applied voltage (Vp-p or Vo-p with DC bias) stays within the rated voltage range when using DC-rated capacitors in AC or ripple current circuits. Temporary abnormal voltages may occur during start-up or shutdown due to resonance or switching. Use capacitors within the rated voltage range to accommodate such conditions.

Voltage	VDC	VDC+VAC	VAC	Pulse Voltage (1)	Pulse Voltage (2)
Position Measurement					

- Operating Temperature and Self-Heating (Applicable to B/E Characteristics)

  The capacitor's surface temperature should be kept below the upper limit of its rated operating temperature range. Consider the self-heating of the capacitor, which may occur in high-frequency

currents, pulse currents, etc. External voltage should not allow the temperature rise due to self-heating to exceed a range of 20°C around 25°C. Use a φ0.1mm low heat capacity (K) thermocouple for measurements, and ensure that the capacitor is not influenced by heat dissipation from other components or fluctuations in ambient temperature. Overheating may lead to a decrease in capacitor characteristics and reliability.

(Do not conduct measurements when the cooling fan is running, as it may affect the accuracy of the measurement).

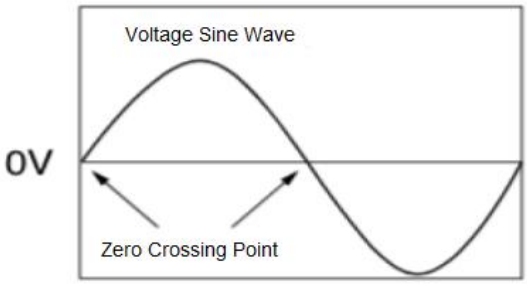
■ Test Conditions for Withstand Voltage

Test Equipment:

The AC withstand voltage test equipment should be capable of generating a sine wave similar to 50/60Hz. Applying deformed sine waves or overload voltages exceeding the specified voltage may result in failure.

Voltage Application Method:

When applying the withstand voltage, the leads or terminals of the capacitor should be securely connected to the output terminals of the withstand voltage test equipment. Gradually increase the voltage from near zero to the test voltage. If the test voltage is not gradually increased from near zero but directly applied to the capacitor, it should include *zero crossing during application. At the end of the test, the test voltage should be reduced to near zero before removing the capacitor leads or terminals from the output terminals of the withstand voltage test equipment. If the test voltage is not gradually increased from near zero but directly applied to the capacitor, surges may occur, leading to failure.



*Zero crossing refers to the position where the sine wave voltage passes through 0V. See the figure on the right.

■ Repeated withstand voltage tests conducted by users may damage the capacitor, so capacitors tested after the test should not be used as qualified products again.

■ Fail-Safe Design

If the capacitor is damaged, it can lead to a short circuit fault. Be sure to provide appropriate automatic fault protection functions, such as fuses, on the product to prevent electric shock, fire, or smoke.

■ Vibration and Shock

During use, avoid excessive shocks or vibrations that may expose the capacitor or pins, and prevent any crushing, bending, or external impact.

■ Bonding, Molding, or Coating

Before bonding, molding, or coating this product, verify through testing the performance of bonding, molding, or coating the product in the designated equipment to ensure that these processes do not affect the quality of the capacitor.

If there are drying/adhesive hardening conditions and the molding resin contains organic solvents (ethyl acetate, methyl ethyl ketone, toluene, etc.), SMC is not suitable. Organic solvents may cause damage to the resin on the outer layer of the capacitor, resulting in cases of damage or short circuits.

During temperature cycling, changes in the thickness of adhesives, molding resins, or coatings may lead to cracking of the outer shell resin and/or cracking of ceramic components.

■ Capacitors mounted on PCBs require the PCB pads to align with the capacitor pins for proper soldering. Otherwise, poor soldering between the capacitor and PCB may occur, leading to deformation of the capacitor pins or damage to the body, resulting in capacitor damage. Capacitors soldered to PCBs should not be forcibly moved or have the body tilted.

■ Consult our technical personnel in advance when performing resin molding on capacitors.

■ Restricted Applications

Contact us before using our products in the following applications that require exceptionally high reliability to prevent defects that could directly cause harm to third parties' life, body, or property.

Aircraft Equipment

Aerospace Equipment

Submersible Equipment

Power Plant Control Equipment

Medical Equipment

Transportation Equipment

Traffic Signal Equipment

Disaster Prevention/Crime Prevention Equipment

Data Processing Equipment affecting the public

Applications with similar complexity and/or reliability requirements.